



### 2010-15 Camaro 3.6 Supercharger Kit Installation Guide



**Thank you for purchasing the Overkill supercharger system for your 6th gen Camaro V6. This installation guide will help you through the install, but reach out to me, Will, at [willoverkill@gmail.com](mailto:willoverkill@gmail.com) should you have any questions that I can help resolve. Installation is recommended by a professional mechanic, or at minimum an experienced DIY mechanic with good problem solving skills.**

## **LEGAL DISCLAIMERS AND IMPORTANT INFORMATION, PLEASE READ BEFORE INSTALLING THE SUPERCHARGER SYSTEM!!**

- Use extra caution when driving any modified vehicle. Increased power will quickly produce increased vehicle speeds that may make the vehicle unsafe or uncontrollable. Overkill does not condone speeding or breaking any traffic laws. Please, drive with care, responsibly enjoy, be safe.
- Overkill is not liable for any damages as a direct or indirect result of installing this supercharger. The purchaser, installer or reseller of this supercharger system cannot, under any circumstances, hold the companies mentioned liable for any subsequent loss, damages, fines or penalties. This includes any mechanical failure to any component of your vehicle. It is the responsibility of the purchaser, owner or operator of the vehicle being modified to understand all risks associated with increasing the horsepower of a vehicle on this scale.
- This supercharger system is NOT CARB approved and is not legal for use on any public roads in the state of California. This system has not undergone any approval for use on public roads. All efforts have been taken to ensure no increased emissions from normal vehicle operation. It is the responsibility of the purchaser, owner or operator of the vehicle being modified to understand and comply with all emissions laws associated with their vehicle.
- Use of 91 octane or higher is REQUIRED with this supercharger system. Do not use 87 octane, 89 octane, or E85 ethanol fuel. For all forms of racing or sustained high speed use, it is recommended to use a mixture of 100+ octane unleaded race fuel and the highest octane pump gas available.
- Installation of this system by a trained certified mechanic is HIGHLY RECOMMENDED. It is the responsibility of the purchaser, owner or operator of the vehicle being modified with this supercharger system to ensure the safe and proper installation of this system to avoid damage to any of its components which may not be covered under warranty due to installation error or abuse.
- Horsepower figures quoted are not guaranteed. Overkill does not "fluff" these figures, they are a realistic expectation of a vehicle in excellent mechanical condition with no abnormal mechanical deficiencies, a correct and quality installation with no boost leaks or belt slip, and fully tuned by Overkill or by a 3<sup>rd</sup> party to the standards of Overkill. However, vehicles with issues related to the exhaust system, knock sensors, excessive carbon buildup (pistons, intake valves), reduced compression ratio from factory specs etc may need additional work to see these horsepower gains. The older the vehicle is, the more you should anticipate these issues to arise. Do not be discouraged, but be aware!

## Installation Overview

Before you Begin: Ensure you read and ask any questions you have!

- Step 1: Read Factory Computer Tuning
- Step 2: Remove Front Bumper
- Step 3: Remove Air Filter Assembly
- Step 4: Install New Power Steering Reservoir System
- Step 5: Install New Upper Coolant Hose and Radiator Brackets
- Step 6: Install Crankshaft Pulley
- Step 7: Install Tensioner To Mounting Plate
- Step 8: Install Mounting Plates and Vortech
- Step 9: Remove Washer Fluid Reservoir
- Step 10: Remove Bumper Crash Support and Prep for Intercooler
- Step 11: Install Front Intercooler and replace Bumper Crash Support
- Step 12: Install Driver's Side Intercooler Piping
- Step 13: Install Passenger's Side Intercooler Piping
- Step 14: Install Throttle Body Spacer and MAF
- Step 15: Modify A/C Line
- Step 16: Install Air Filter and Intake Tubing
- Step 17: Install Catch Can System and Hoses
- Step 18: Install Spark Plugs, Install MAP Sensor (2012-15 Only)
- Step 19: Install Washer Fluid Reservoir
- Step 20: Reinstall Front Bumper
- Step 21: Fill with oil and Final Checks
- Step 22: Flash Tuning File

Before you begin the installation, ensure that you have followed the included instructions to read the factory computer tuning from your vehicle and emailed it to [willoverkill@gmail.com](mailto:willoverkill@gmail.com) and waited to receive your new supercharged tunes back before attempting to install. This process may take several business days.

**Disconnect your battery before starting the installation.** Remove the negative battery terminal and place a clean towel on the battery post to prevent contact.

From your dealership, you will need 500ml to a quart of power steering fluid applicable to your year Camaro, plus a jug of Dexcool coolant, ideally premixed.

Recommended items to have: Blue Loctite, Dielectric Grease, WD40, Spark Plug Gapping Tool, Electrical Tape, A Sharp Razor Blade, Allen Socket and Torx Socket Bits for 3/8" Ratchet, Torque Wrench, Full Socket Set, Sturdy Scissors, Tub to catch oil that will drain, Zipties

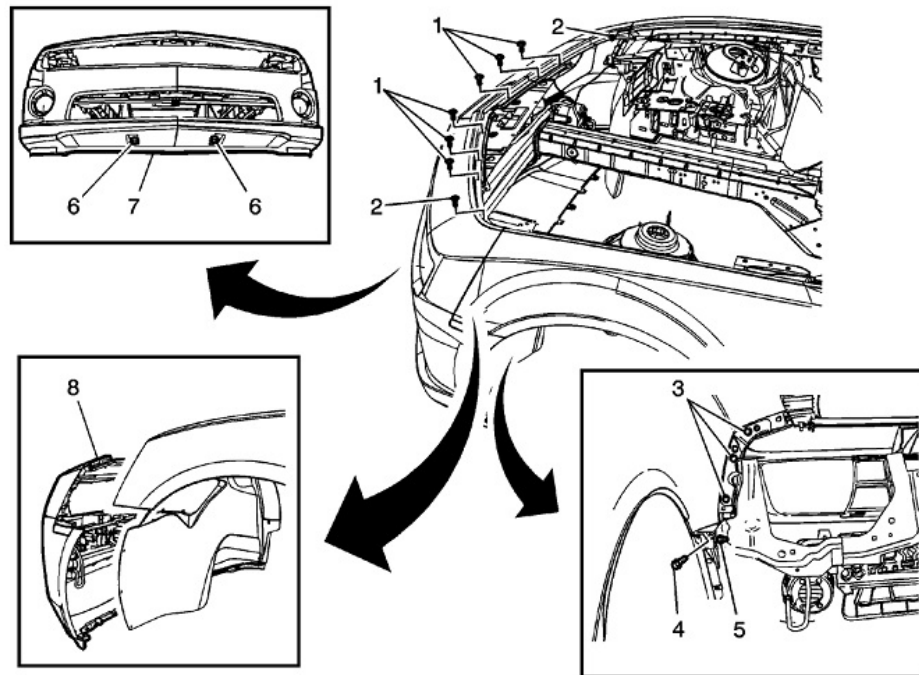
## **Step 1: Install Your Tuning Software and Read the Factory Tuning**

Before you start doing the installation, you must first read the factory tuning from your vehicle to send to Overkill so that I can begin to write your new tuning while you're doing the installation. Do NOT make this the last step and then be concerned when you'll get the new tuning back because the car isn't drivable after the install without it, do this first!

Follow the additional instructions provided to operate the HP Tuner suite

## **Step 2: Remove Front Bumper**

Reference the following image:



#1 In Photo – Remove 6 push-in retainers from upper support

#2 In Photo – Remove 2 Screws from upper support

#6 In Photo – Remove 2 Screws from lower bumper



Remove the screws that line the inner fenderwell skirt and peel back (Tip: Turn the wheels to aid access to these screws), then remove the bolt marked #4 In Photo



From the passenger's side, unplug the main harness connector





Your front bumper cover will now be loose and free to remove. Recommend you set it down on a cloth or on the grass on lawn, and away from the work area so not to damage its finish!

### **Step 3: Remove Air Filter Assembly**

Remove the oil filler cap, pull up on and slide forward the engine cover to remove, then reinstall the oil cap to prevent debris falling in.

Remove the breather hose from the air duct on the driver's side of the duct by the throttle body, loosen the clamps at the throttle body and air filter housing and remove the duct.

Unplug the MAF sensor connector on the air box, loosen the two nuts on the strut tower and then pull up and remove the entire air box.





#### **Step 4: Install new Power Steering Reservoir System**

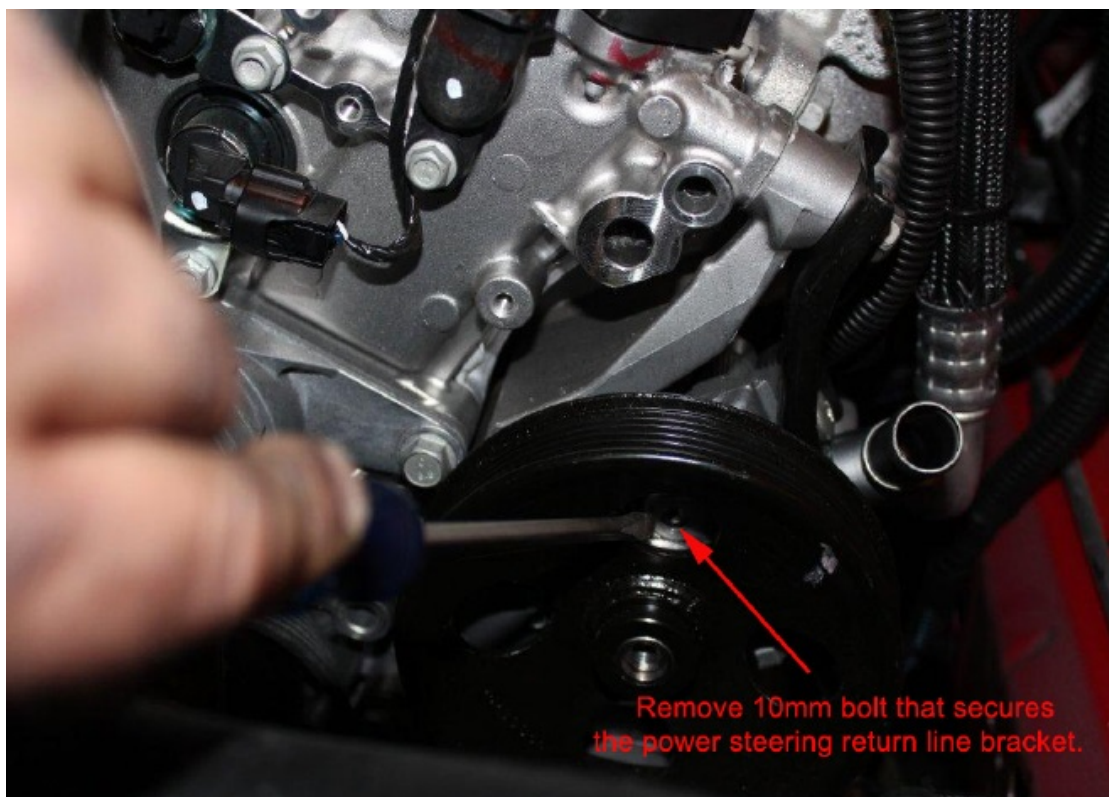
Next we're removing the factory power steering fluid reservoir and associated hoses.



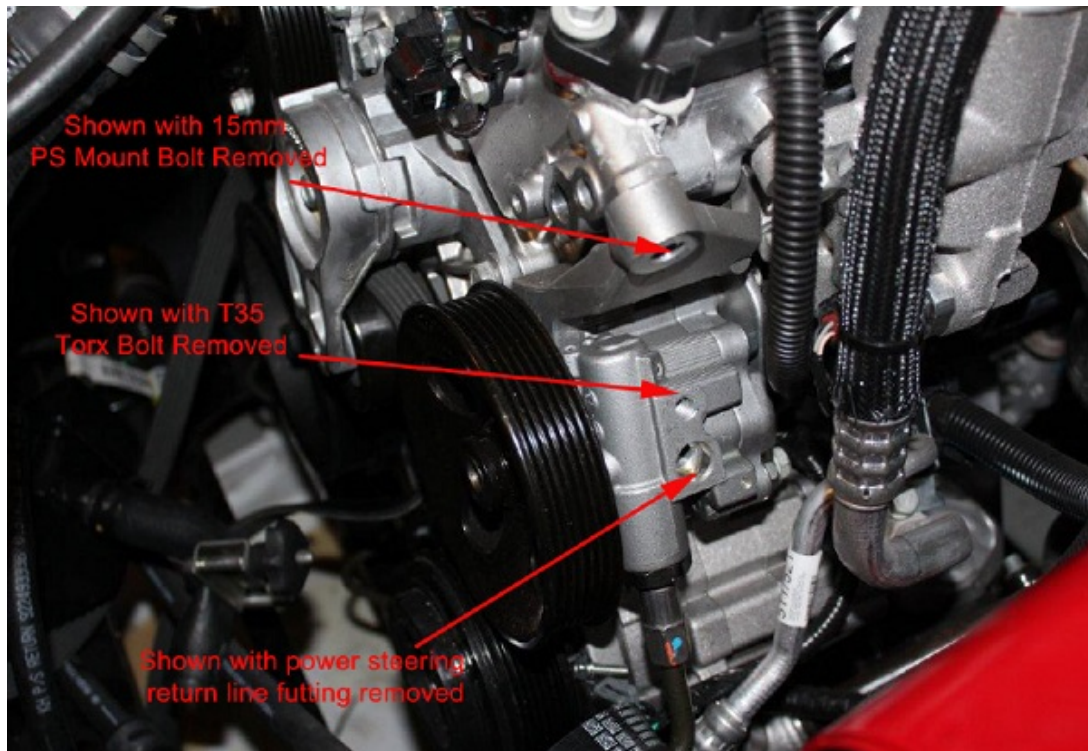
Begin by draining the reservoir of fluid. Remove the smaller hose from the reservoir and use a tub, cup or bottle to catch the fluid (tip: keep the cap on to slow the initial drain of fluid from the reservoir, then remove the cap to accelerate draining). Lower the hose to catch as much fluid from inside as possible, then push aside. Remove the larger hose from the reservoir and do the same.

Remove the reservoir from its bracket by pressing the retaining clip with a flatblade screwdriver and slide the reservoir up and off. Then remove the two 10mm bolts holding the black bracket on.

Reference the following picture, you'll need now to remove a 10mm bolt and slide it through the opening in the pulley and out, it will not be reused. Then look for the black bracket at the side of the engine attaching to the power steering pump, remove the 15mm bolt and torx bolt (save for reuse), and remove the hose and its fitting.







We'll now begin to install the new power steering reservoir system. Start with the new pump fitting, it's a one piece fitting with an Oring installed, and a C-clip retainer plate. Install the fitting in the pump, slide the retainer plate in place and secure with the new bolt included (or you can use the old Torx bolt).



Next, mount the bracket for mounting the new fluid reservoir. Go back to the brake master cylinder; from the engine side, remove the nut securing the master cylinder to the brake booster. Slide the new bracket inplace over the stud, and note the two forks fitting around the casting to prevent the bracket from rotating. Reinstall the nut. (Note this picture shows the old bracket, not the new stainless bracket)



You'll need to use the new fluid reservoir as a guide as you bend the A/C lines out of the way. Use light to moderate pressure and push the lines over to make room for the new reservoir. Once space is created, the reservoir will sit right beside the brake fluid reservoir like this...





The large hose runs from the reservoir to the pump fitting previously installed. With a clamp slide over, install this end onto the fitting installed in the pump; ensure to angle the hose upward and prevent any low spots in the hose between the fitting and reservoir. Trim the hose to length at the reservoir end using good scissors, razor blade, or a proper hose cutter, slide over a clamp and slide over the reservoir fitting, and finally secure at both ends by tightening the hose clamps. If you're having difficulty maintaining the bend in the hose out of the pump, you can pick up one of these 5/8 uniscoils from Continental at a parts store to make a permanent bent without kinking the hose.

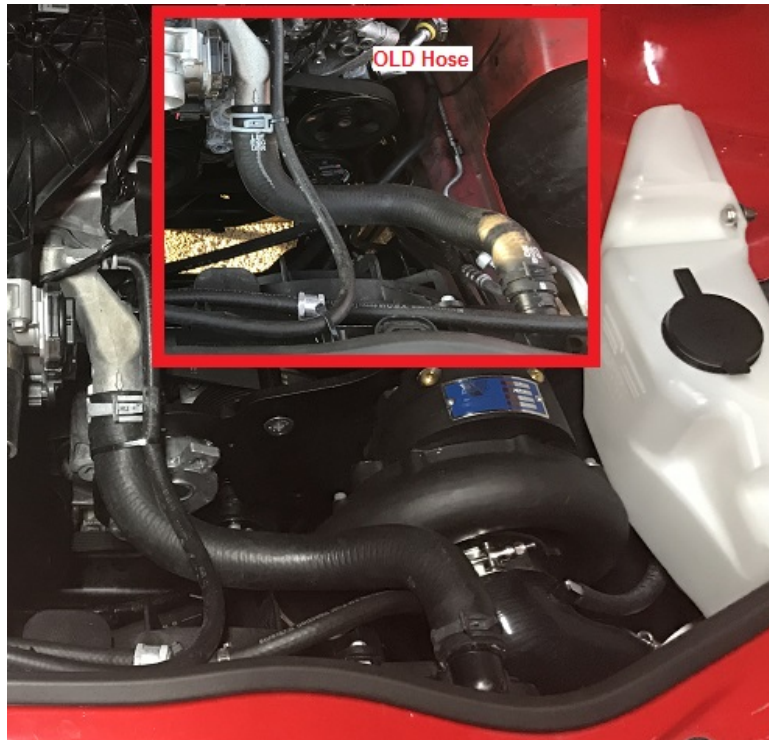


Finish with the smaller hose. It's suggested to run the hose right from the reservoir to the oil cooler up front. You can alternatively use the included 3/8" barbed hose joiner to secure to the hose end that you took out of the factory reservoir. If the former, remove the 10mm bolt securing the old hose next to the radiator, and remove. Trim the hose to desired length and route/secure as desired away from moving parts.



#### **Step 5: Install New Upper Coolant Hose and Radiator Brackets**

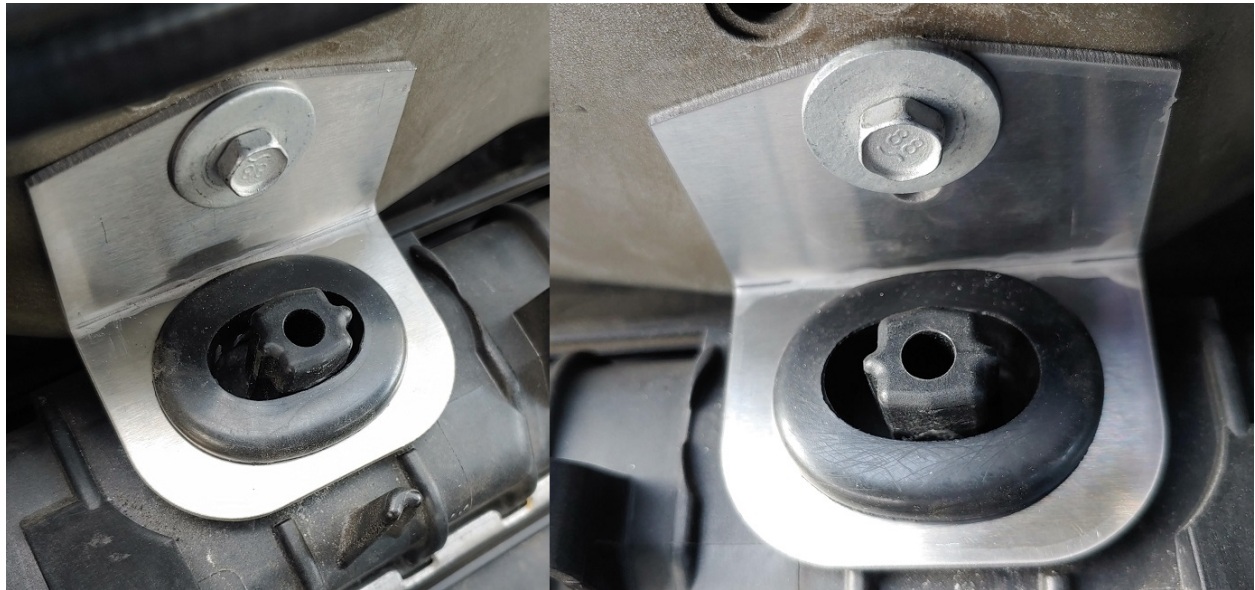
Use a tub or container to catch the old coolant as it comes out of the old upper coolant hose. Remove one end at a time, catch the coolant for disposal, and save the clamps. Install the new coolant hose with the bigger end on the engine side and smaller end on the radiator size, with the clamps from the old hose. Remember to check your coolant level at the end of the installation.





Next, locate the factory upper radiator brackets at the top of the rad, they're held on by one 10mm bolt each that you'll remove. There's a locator tab holding the brackets to the body, the bracket will need to come forward away from the body first to dislodge it and then they can be pulled up and off of the locating stud on the radiator itself; I find it best to remove both bracket bolts to allow the rad to move forward a little, grab the top of the bracket and rotate it forward off of the radiator mounting stud.

Once both sides are off, locate the new upper radiator brackets on the kit, these will lean the radiator back a little for more clearance to the supercharger. Slide them over the radiator stud first, then gently lean back the rad and reinstall the 10mm bolt. If you feel too much resistance on the radiator leaning back before the bracket is flush with the body, you can use 3/8" washers to space the bracket away from the body.



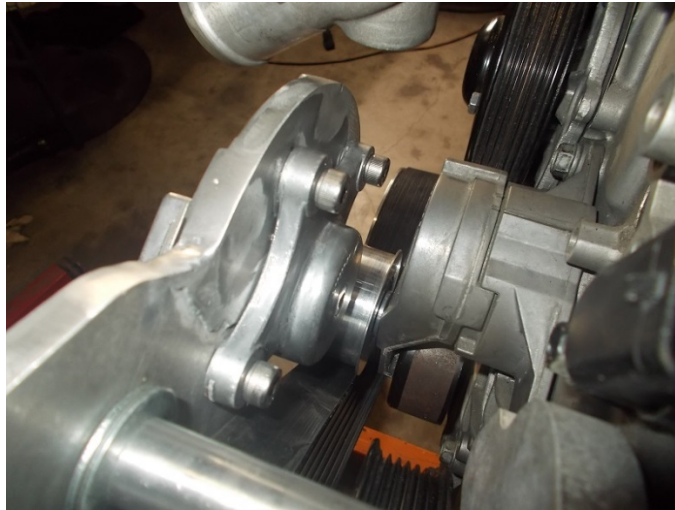
### Step 6: Install Crankshaft Pulley

One of the harder parts of the installation will be removing the crank pulley bolt. Using a strong impact gun ideally, remove the bolt; if you don't have enough room to get the impact gun in there straight, you can remove the cooling fans with 2 minutes work and gain lots of room.. The new pulley will index into the OEM crank pulley spokes. Once the new slip fit pulley feels slotted in and sits flush with the OEM crank pulley, install the new factory bolt provided (with some Loctite suggested) and torque to factory specifications of 74 ft-lbs and an additional 150 degrees rotation. Personally I just put it on with an air impact using my judgement, however if you ask me what the torque should be, my official answer will be the factory specification.



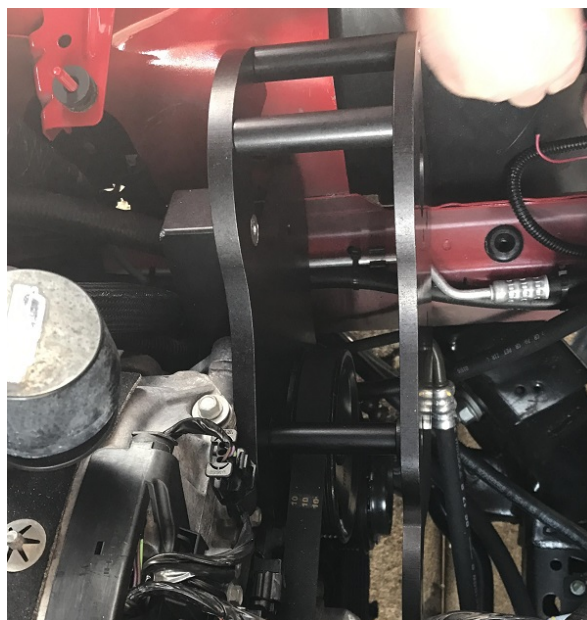
### **Step 7: Install Tensioner To Mounting Plate**

To prepare to install the mounting plates, first attach the tensioner assembly to the outer face plate with the Procharger attached. The tensioner will mount on the plate on the side where the Procharger's pulley is, and both that pulley and the tensioner pulley will face the same direction. Use the included 3 bolts from the fastener's kit and torque to 8 ft-lbs or 96 inch-lbs with blue Loctite recommended. Don't overtorque these little bolts!



### **Step 8: Install Mounting Plates and Vortech Unit**

Time to install the good stuff! Once installed, the plates will look like this, OF COURSE YOU'LL HAVE THE PROCHARGER ATTACHED TO IT, but this gives you an idea..



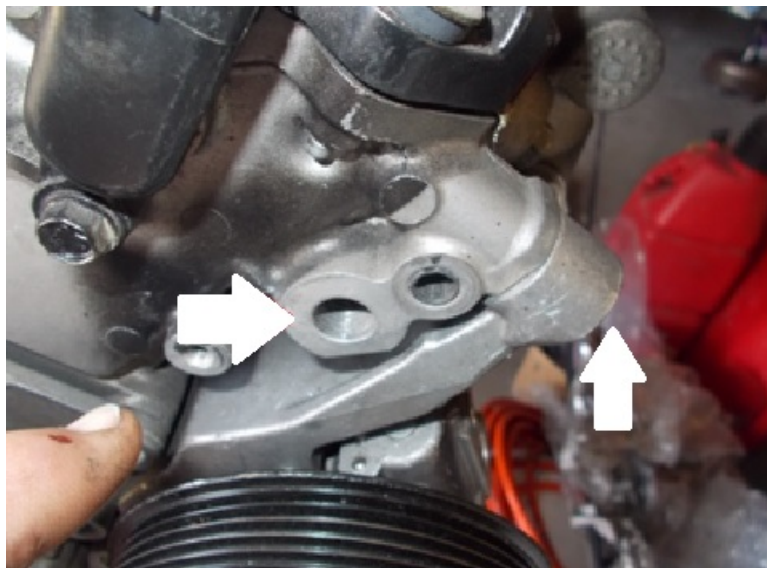
Identify first the components, you'll have:

- the Procharger pre-attached to the "outer plate" (and tensioner now attached)
- two piece "inner" or "engine side" plate with a rectangular block held on with two bolts
- 2 long round spacers with smaller inner diameters
- 1 long round spacer with a larger inner diameter
- 2 thick aluminum M8 washers
- 2 M8 socket head cap screws
- 1 M10 socket head cap screw (shorter and slightly fatter than above)
- 1 very long and big M12 screw with a flat top countersunk head

Blue Loctite is recommended on all of the following bolts.

First, remove the bolt at the side of the engine above the steering pump (shown Step 4).

You'll also need to remove a large bolt from this location on the front of the engine cylinder head in the power steering pump vicinity.



Grab the 2 M8 screws, the thick washers and the smaller diameter spacers; you're going to use these to fasten the two plates together before installing. Slide the washers on the bolts first, then pass the bolts through the backside (the side the rectangular block is attached to) of the upper holes, slide the spacers over the bolts, put a little Loctite on the threads, line up with the outer (supercharger side) plate and fasten together with the bolts finger tight.



**\*Special Note for D-Series Stage 3 Prochargers\*** The larger pulley makes for a close tolerance to the plate spacers. Check and ensure if you can slide the belt around the pulley with the spacers in place, and if not you'll want to place the belt over the pulley and then put the spacers in place, just keep the belt out of the way during the install.

Place the larger diameter spacer between the plates and pass the larger M12 screw through the front side of the outer plate (the side that the Procharger is mounted to), through the spacer and finally the inner plate.

Ready to offer them to the engine? Using the spacers as handles, lift the assembly into the engine bay, and begin to thread the M12 screw into the bolt hole at the front of the engine pictured above. Don't fully secure yet.

Grab the M10 socket cap screw, this will pass into the side of the rectangular block and into the side of the engine where you previously removed a bolt above the power steering pump. Use an 8mm Allen head socket bit to tighten this screw first to 22 ft-lbs, then go back to the M12 screw and tighten it to 35ft-lbs with the same socket bit. Using a 3/16 Allen socket bit, ensure the two screws holding the engine plate's rectangular block are tightened to 17 ft-lbs, and then complete by tightening the M8 screws up top with a 6mm Allen socket bit to 17 ft-lbs.

You can now install the 8-rib belt. Install over the supercharger pulley first, then with the tensioner rotated clockwise with a 3/8 ratchet slide the belt over the crank pulley to the inner most ribs and release the tensioner. Check belt alignment to ensure it will run straight and adjust on the crank pulley as required.

### **Step 9: Remove Washer Fluid Reservoir**

On the driver's side in the fender well, you'll see the factory washer fluid reservoir that needs to be removed. Drain the washer fluid by removing the fluid line from the pump or removing the pump completely from the reservoir, just be prepared for the swift evacuation of the fluid and don't get wet. Unplug the electrical connector from the pump. Remove the three bolts you see on reservoir body and remove from vehicle.



### **Step 10: Remove Bumper Crash Support and Prep for Intercooler**

Remove the 6 bolts on either side of the front crash support brace, which is the big metal bracket that's running side to side in front of the radiator. Remove completely so you can install the intercooler.



You'll also need to remove this large piece of air deflector plastic to make room for the intercooler.



### **Step 11: Install Front Intercooler and replace Bumper Crash Support**

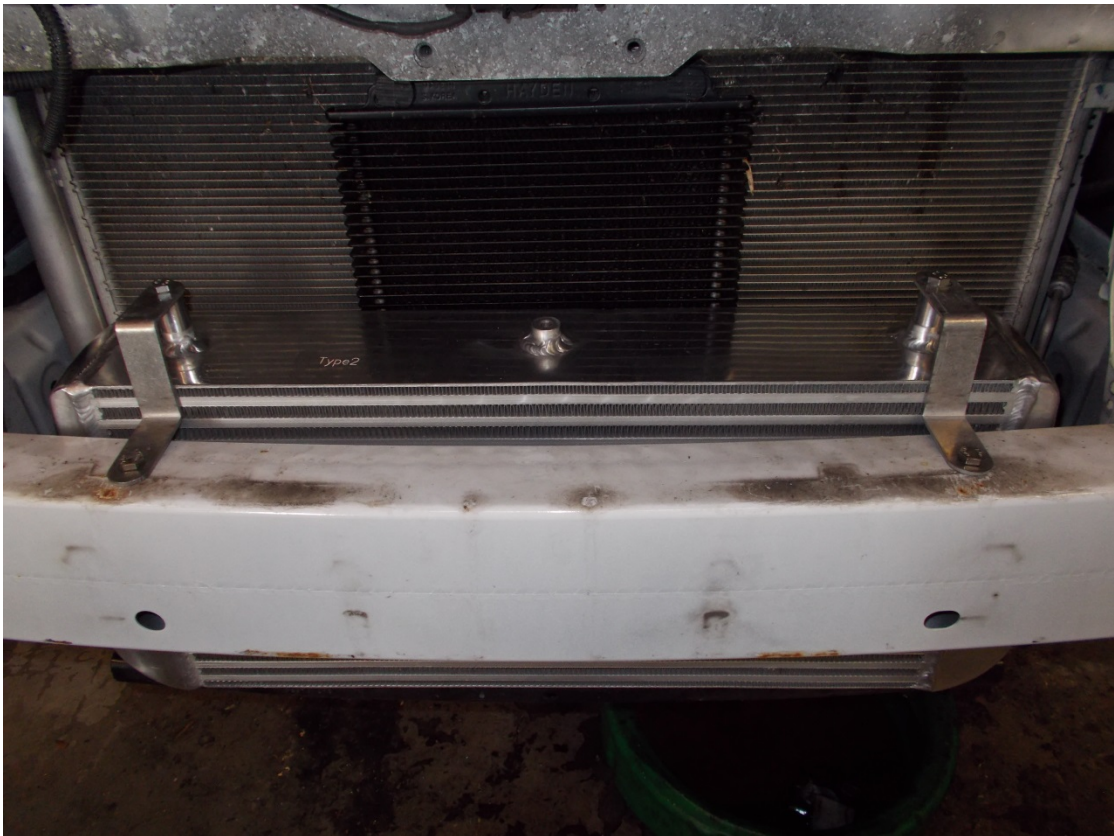
With the crash bar out, place the intercooler back in behind where the crash bar sits. The intercooler will sit onto a square metal bracket that the plastic bolted to. Optional is to drill holes and use the extra included bolts to secure to the crash bar; if you choose to just rest the intercooler on it, that's ok too, it won't be going anywhere with the upper brackets installed.

*\*Note\** It's suggested that you wait to securely mount the intercooler until the tubing is run, incase you find it beneficial to move the intercooler to favor one side instead of being perfectly center... should you do this, simply come back to this step towards the end of the installation.

Reinstall the crash bar and its bolts. Install the 2 Z brackets onto the upper intercooler mounting points using the included bolts. With the intercooler positioned where you want it, use the included drill bit and tap and drill down into the crash bar and tap a thread, then install the bolts and snug but do not overtighten. Blue Loctite is recommended.







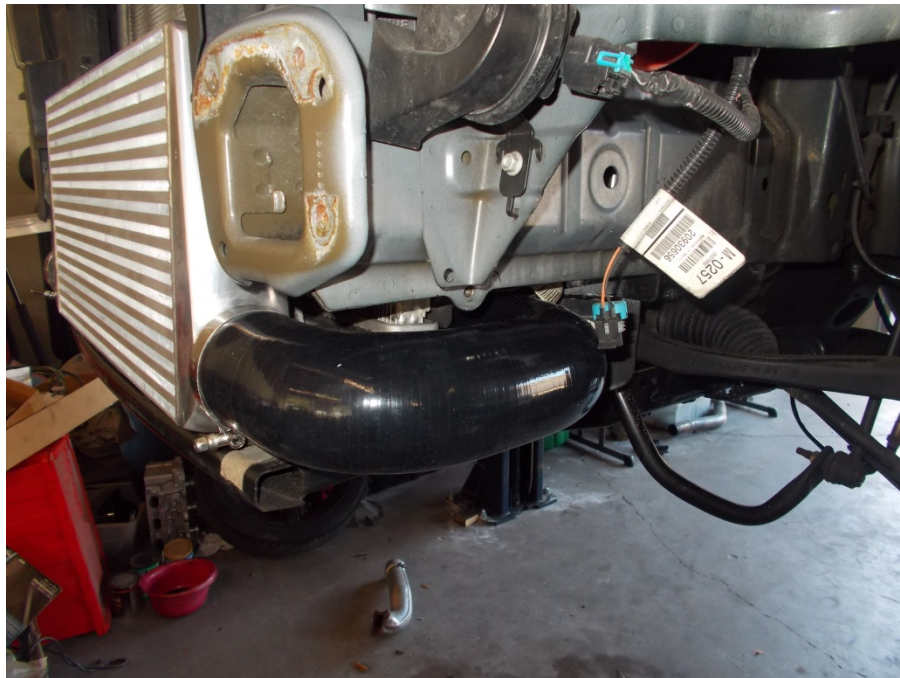


## Step 12: Install Driver's Side Intercooler Piping

Tips: Use WD40 to provide a temporary lubricant to install and locate the silicone tubes over any metal pipe connections. When tightening the clamps, there will be two stages of "tight"; you'll find the clamps lose their slop over the silicone tube but as you keep tightening you'll find the resistance on the clamp nut doesn't increase, this is when the clamp is compressing the silicone tubing. You'll want to keep tightening until you feel a true resistance and tightening on the clamp nut. I don't have a specific torque spec to suggest, but the clamp manufacturer suggest 70 inch-lbs.

It's time to install the intercooler piping, start on the driver's side to connect the supercharger outlet to the intercooler. The tubing will go as follows: Mild bend silicone elbow (orange inside) –into—Aluminum 90 degree elbow –into—180 degree silicone elbow. You'll need 4 smaller clamps that say 87/79 on the band to secure.

The mild bending silicone elbow goes over the Procharger outlet and connects to the aluminum pipe; aim the bend forward towards the radiator. Slide the aluminum elbow up into the other end of the mild bend silicone elbow, and rotate them to manipulate the angle as you need to get a good fit for the 180 elbow to slide onto the aluminum elbow end and the intercooler end. You can trim the leg lengths of the 180\* elbow to get a better fit should you need to. Secure all connections by tightening the clamps.





### **Step 13: Install Passenger's Side Intercooler Piping**

Moving to the passenger's side, you'll need the following components to go from the intercooler into the engine bay: smaller 90 degree Cobra head silicone elbow –into— Preassembled Blow-Off Valve tube –into— the long preformed silicone tube with the 90\* bend at the blow off valve end –into— the metal silicone joiner ---into--- 90\* reducing elbow –into—MAF housing –into—90\* reducing elbow. Leave the MAF and final 90\* elbow off for now, they will be installed shortly.

The blow off valve will be positioned in the passenger's fenderwell, with the tube running roughly parallel to the ground and front/back with the direction of the vehicle.



Prep this area first by bending this tab on the body and it's highly recommended that you cut the triangle tip off of the subframe to create a little more room for the tubing to pass through, but not 100% necessary. You'll see we use an electric sawzall and blade, but a good hacksaw will do perfect as well. A metal grinder.....eeeehhh.....but either way, be careful to only cut what you intend to cut!







Start by sliding the long preformed silicone tube down from inside the engine bay until it pokes through to the fender well, you can use some WD40 spray on the outside of the silicone tube to help glide it past the subframe to where it needs to be. Next, preassemble the BOV valve tee into the Cobra head 90° elbow, it goes into the short end of the head, with a clamp.

Ensure to use a clamp on every following connection. Place the long end of the Cobra elbow onto the intercooler outlet and the other end of the blow off valve into the long preformed tube you just positioned in place, ensure to use some WD40 on all connections! You'll now need to slide and rotate as required to get a good fit, you'll want the other end of the long preformed hose in the engine bay to be facing slightly forward towards the front of the vehicle but otherwise quite vertical in its posture. Once you're satisfied you've accomplished this, tighten the clamps in sequence to secure.



### **Step 14: Install Throttle Body Spacer and MAF**

A throttle body spacer is provided to provide engine vacuum to the blow off valve. Open the kit, it'll have a spacer with fitting preinstalled, a gasket and longer bolts. Remove the throttle body by removing the 4 securing bolts. Install the spacer with the vacuum fitting and hose facing the passenger's side of the vehicle. Secure the throttle body using the longer provided bolts, with the provided gasket between the throttle body and plate, and the factory rubber seal sealing the plate to the intake manifold. The included hose will run to the blow off valve.



2012-15 - Remove the MAF sensor from the factory air filter housing use a torx bit. Note the included wiring extension harness to reach the new location.

2010-11 – Your kit comes with a new MAF. Remove the new MAF from its box and note the included wiring extension harness. You do not reuse your original MAF sensor.

Note the direction of the sensor and the open window with element that was facing towards the air filter. Install into the new MAF housing with that window facing the screen mesh on the one end of the new housing.

Install the MAF into the 90° silicone elbow you left off with from Step 14 with the screen end facing into this elbow. The MAF should have the sensor's electrical connection pointed upward and slightly toward the engine as desired. Use the metal joiner to connect the other end of this 90° silicone elbow to the mild bend orange inside silicone elbow in the engine bay from Step 14. Secure the other remaining 90° silicone elbow between the MAF and throttle body. The MAF will require two of the larger T-Bolt clamps, take note. Tighten all the clamps

Plug the MAF wiring in at both ends and ensure to secure the wiring away from moving parts. Note the red tab on the MAF connector, facing towards you is a good test of whether the sensor is pointed in the correct direction (open window towards pass side)



### **Step 15: A/C Line Modification**

Let's complete the installation on the driver's side. The A/C line that runs right in front of the Procharger unit needs to be modified so it is out of the way of the inlet tubing. This will require some careful bending but you should be able to do this without disconnecting the line and releasing the A/C Freon, just take your time and pay close attention to what you're up to. You can bend this line towards the radiator hose or away from the radiator, as you desire, the former will require less bending. Use the inlet Cobra elbow to judge whether more bending is required.

### **Step 16: Install Air Filter and Tubing**

Attach the K&N air filter to the large 45° aluminum intake elbow pipe. The 90° silicone coupler that attaches to the Procharger will have a shorter leg that's a large diameter, this goes over the Procharger inlet. Ensuring to check clearance from the A/C line, slide the aluminum pipe up from the fender-well and into the silicone 90° elbow, angling so the filter faces forward and has clearance. Once you're happy with the alignment, tighten down the clamps. The clamps on the silicone elbow are high torque band clamps and can be tightened snug with a ¼" ratchet with an 8mm socket, don't go crazy but they're meant to be tightened more than a flat-blade screwdriver if you need to.

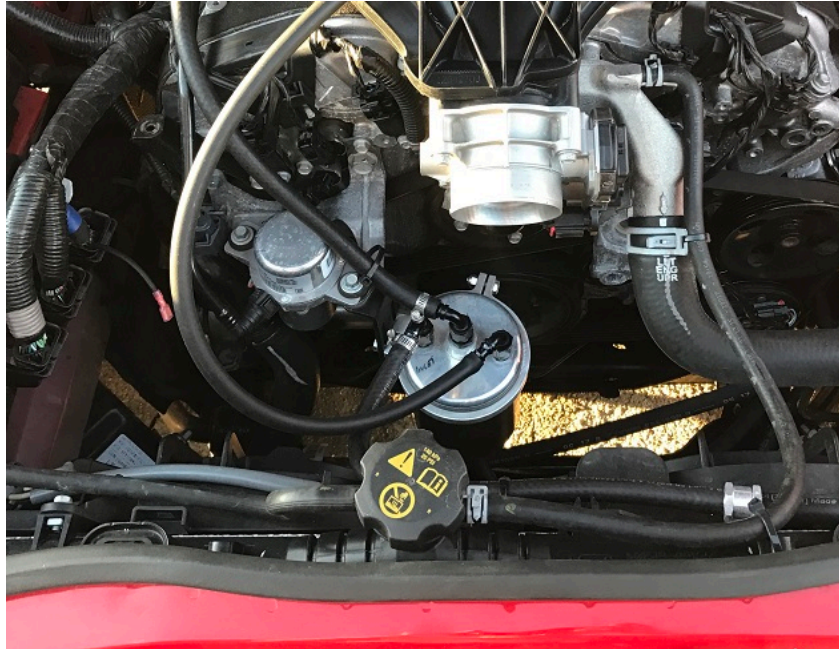




### **Step 17: Install Catch Can System**

Your catch can will include a bunch of new preassembled hoses and the can itself with mounting brackets. The can can be mounted as shown off of one of the bolts on the brake vacuum pump (Note: picture may show older catch can). Remove the nut from the bottom of the right side bolt, install the bracket and reinstall the nut.

Before installing, if you have the two port catch can, note and remember which is the In and which is the Out, you may find it hard to read once installed.



Disconnect the line that runs from the back of the passenger's side valve cover to the top of the intake manifold. There's a tab to slide sideways and the fitting will slide up and off of the PCV fitting on the valve cover. Rotate the fitting on the manifold counter clockwise and watch for the locking tabs to be released, then it can be pulled upward.

Locate the new line that has the same fitting for the PCV valve, click it into place on the valve cover fitting, then run it to the catch can and connect to the "In" port, trim the hose length as you desire as I try to send them slightly long.

Locate the new line that has a silver check-valve in it; the end that the check valve is closest to will connect to the inlet elbow on the Procharger, it draws a vacuum source from it at full throttle, connect it now to fitting preinstalled on the elbow or locate the predrilled hole in the elbow and slide the barb fitting into the silicone elbow securely. Connect the other end which will have a T fitting in it to the catch can on the "Out" port.

Locate the hose that has the same fitting in it as the intake manifold end previously removed, it'll also have a check valve in it. Insert and rotate clockwise 90° to secure.

Run the other end of that hose to the T fitting on the previously installed hose. Trim the hoses as you desire for a good fit.

Locate the long hose with a short piece of larger pliable silicone hose at the end. This runs from the air filter neck fitting to the rear driver's side valve cover fitting. Attach the pliable silicone end to the rear driver's side valve cover fitting, ensure it's nice and snug. Run as desired down to the air filter, trim at the filter end and attach to the preinstalled plastic barb fitting on the filter neck.



### **Step 18: Install Spark Plugs, install MAP sensor on 12-15 models**

The kit came with 6 new spark plugs, AC Delco part number 41-147. You'll need a spark plug socket and a long extension. You may find you need to remove the EVAP solenoid to get the middle passenger's side spark plug out, otherwise this is a simple remove coils, remove plugs and reinstall. The plugs come pregapped at 0.035", check and verify before installing is recommended.

On 2012-15 models, the MAP sensor is located ontop of the intake manifold towards the back of the engine. Simply unplug the electrical connector, remove the one Torx bolt, remove the sensor and replace with the one sensor from the kit. Note: 10-11 owners do not have a MAP sensor on your engine, skip this step and just do the spark plugs.

### **Step 19: Install Washer Fluid Reservoir**

The new washer reservoir will come as the bottle and pump and hardware separately. Behind the driver's side headlight in the airbox area, remove the grounding stud.

Next take the L bracket, spacer, and one of the nuts. This goes on the airbox stud on the strut tower. Slide the spacer on the stud first, then short leg of bracket, and nut. Leave it loose for the moment. Note that the bracket when installed properly will face with the inside bend of the L towards the engine, to bring the bottle further away from the Vortech.

The bottle will have the fatter end towards the headlight and the thinner end towards the strut tower. Take the Z bracket and attach its shorter leg to the headlight end of the bottle using a nut and bolt provided, you'll be able to access the bolt head but not enough to put the whole screw in once the bottle is in.

Place the bottle in place and use one of the new bolts in the kit to secure the other end of the Z bracket where the grounding stud was. Use a nut and bolt, secure the bottle to the longer end of the L bracket. With the bottle in place, tighten the bolts as you see fit to give a good placement of the bottle.

Once installed, take the wiring extension harness that came preinstalled into the new pump, and plug it into the factory pump plug at the harness. You'll need to trim the rubber washer fluid line as needed to secure to the outlet on the new pump.





## **Step 20: Reinstall Front Bumper**

Time to reinstall the front bumper fascia and button up the car. Refer to the original disassembly process, and just do everything in reverse.

## **Step 21: Fill With Oil and Final Checks Under The Hood**

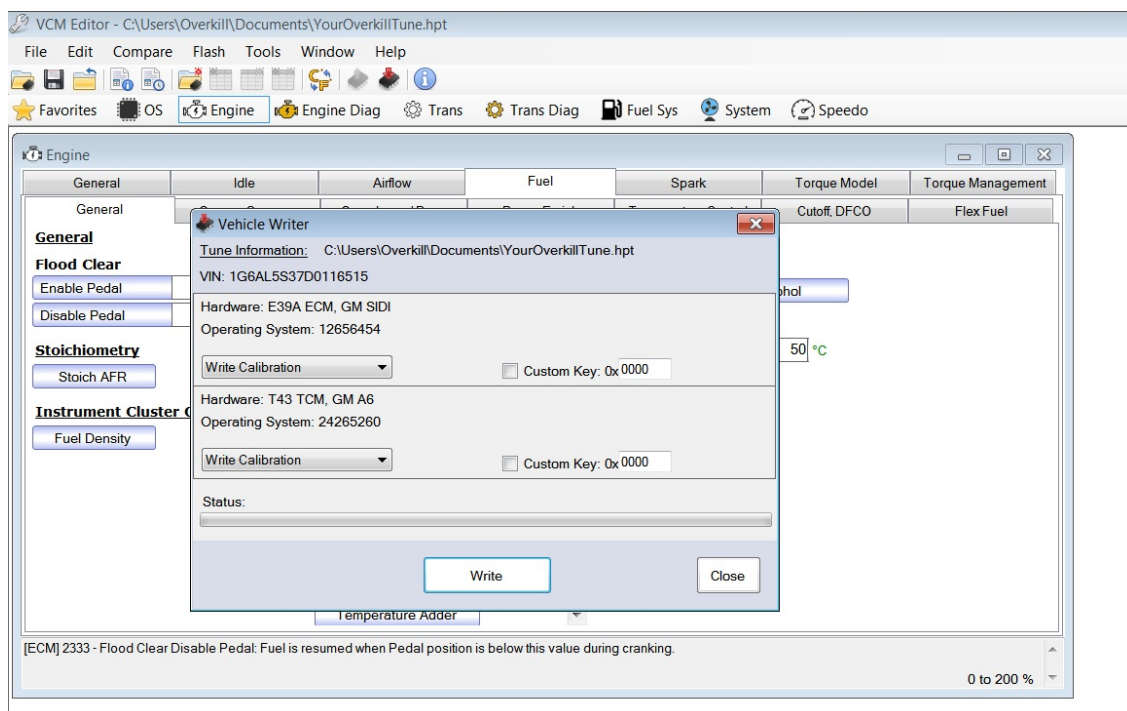
Using the included package of supercharger oil, add one full 6 ounce bottle of oil to your Procharger unit. There are bottles for subsequent oil changes and this can be purchased at Summit Racing, Jegs and many other performance outlets, always use Procharger genuine oil.

Time to check everything you've installed. Look for the following items:

- Things are clear from the serpentine belt
- Things are clear from the exhaust downpipes
- Intercooler piping isn't clunking against the subframe, adjust if so to correct
- Check all clamps are tight
- Check that the catch can fittings connections are good
- Check coolant level and add
- Add fluid to the Power Steering Reservoir to the cold mark

## **Step 22: Flash Tuning**

Following the supplemental instructions included at the end of this guide, flash the new supercharger tune to the vehicle that you've been emailed back from Overkill.



### **What's normal and not to hear with this supercharger**

The supercharger will include lots of new noises. The Procharger itself will have a whirring sound and can sound a little like a rock tumbler to some; this is perfectly normal for these units. The blow off valve will sound like air rushing out and you'll hear this at idle, decelerating or mild cruising at city driving speeds, this is normal operation for this valve in a supercharger setting. If you hear any knocking like a hammer, check the belt tension and ensure the tensioner isn't at its furthest travels, that will typically cause that sound; changing belt sizes or the size of the tensioner pulley are the fixes.

### **Maintenance On The Supercharger Kit**

The Procharger will require its first oil change at 500 miles, and then regular oil changes every 6000 miles or 1 year. Check the oil level on a regular basis in between changes. Use only the Procharger specific brand of oil.

Your catch can should be drained at least every oil change or at least twice per year. Check it often at first if you're unsure, you'll get a feel for how often it fills.

Strongly recommend the use of synthetic oil like Amsoil, Mobil 1 or Pennzoil Platinum in your engine, differential and transmission, with quality filters, and change at factory "severe service" intervals or earlier, which you'll find specifies transmission and differential oil changes every 45 thousand miles.

Should you need a new supercharger belt or a different length supercharger belt, take note of the part number on the belt provided, it will be a Gates belt typically starting with K080xxx or an AC Delco starting with 8Kxxx. The following Gates belt part numbers are listed from longer to shorter (larger last 3 numbers are longer, they specify the belt length in inches)

K080560 > K080558 > K080553HD > K080550 > K080547 > K080545 > K080537

Check the condition of the air filter every 6 months at least. The hydrophobic prefilter will aid greatly in keeping the filter clean and can be wiped off with a water damp rag. If the filter needs cleaning, remove from the vehicle and use the manufacturer's recommended cleaning procedure.

## **Warranty On Supercharger Kit**

The Vortech is warrantied for 6 months by Vortech from date of purchase for defects of materials following their warranty guidelines. The Overkill warranty on the remaining parts is for 1 year from date of purchase on items like the tensioner failing and making noise, if a silicone elbow develops a split, if the intercooler develops a crack. Items that aren't covered are items that come from abuse, misinstallation, improper maintenance, collisions, acts of god, or from additional non kit related modifications, and can include for example your tires contacting the air filter at full lock and wearing a hole in it, or stripping out the threads in the mounting plates due to overtightening.

This warranty covers replacement of the part only. It does not cover labor costs to diagnose or to remove or replace the component. It does not cover any towing costs. It does not cover any downtime costs on the vehicle.

## **What If I Need A New...**

The supercharger kit has been designed with no components that will require extraordinary replacement schedules. There are of course items on the kit that won't last forever. Here's a list of wearable parts:

Supercharger Belt – Take note of the Gates belt part number on your belt, write it down if you need to. It'll start with a K, for example K080547. These are available from NAPA and elsewhere. You can also replace K080 with 8K and find the same belt under AC Delco (example 8K547)

Tensioner Pulley – Dayco 89094

Spark Plugs – AC Delco 41-147 (application 2016 Cadillac ATS-V 3.6 Turbo)

Washer Fluid Pump – Reference a 2000 Ford Crown Victoria

Air Filter – K&N RE-0950 and prefilter 22-8033PK



## **HP Tuner instructions**

### **Step 1: Install software on your PC**

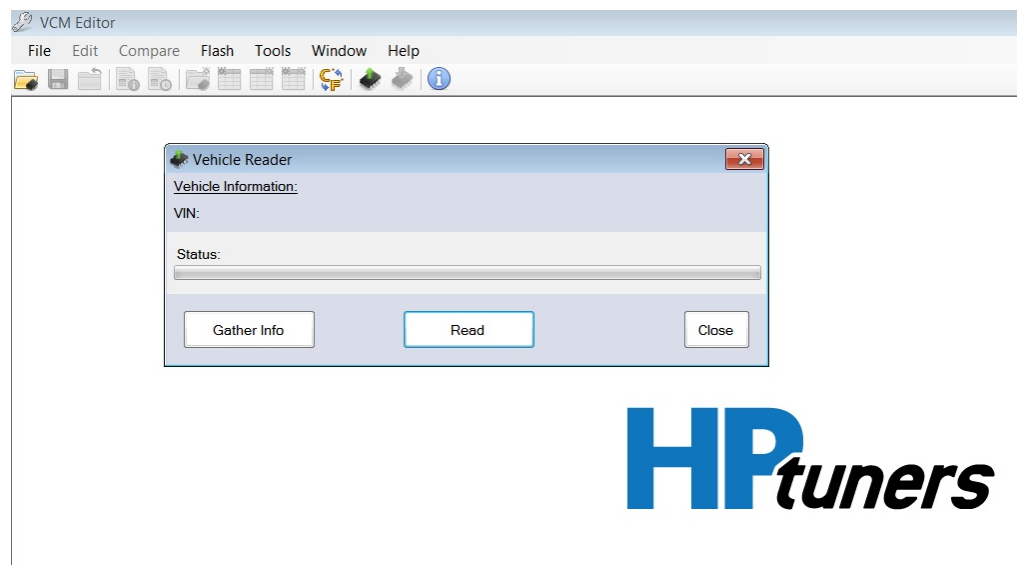
In the HP Tuners kit is a USB stick, and on it is the software to install on your PC. You can also find the HP Tuners software on their website which will be their most up to date versions and may be the best way to go, you can find it at

[www.hptuners.com/downloads](http://www.hptuners.com/downloads) Download the "Download VCM Suite: Latest Full Version" in the upper left, and if you need them you can also download the MPVI2 Drivers on that page. Plug your HP Tuners MPVI2 module into your PC using the USB cable, install the software. Next, open VCM Editor, go to Help > Resync Interface, and that'll pole the module for your licensing information that has been preloaded; you will need to be connected to the internet. Ok, ready to go to the vehicle.

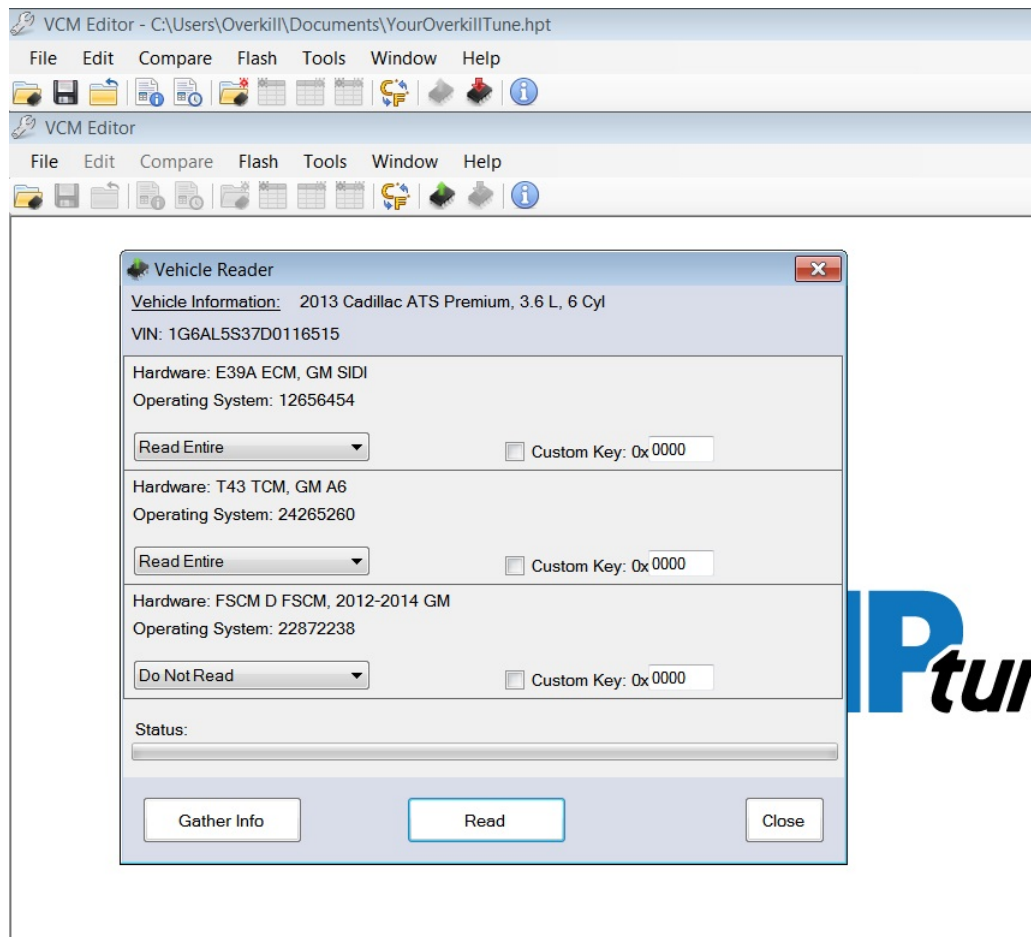
### **Step 2: Reading your Factory Tuning**

Using the HP Tuner MPVI2 module and supplied USB cable, connect to your vehicle's OBD2 port below the dash. Turn the key or ignition to "on" or "run", so the instrument cluster lights up, but do NOT start the engine. If you have a push button start, press and hold the start button with your foot off the brake pedal for about 10 seconds to put the vehicle into run mode. Wait 20 seconds from turning the ignition on before you begin a read of any of the computer modules, to allow them time to boot up and run their startup system checks. Turn the radio off and the HVAC system off to conserve battery power, you can also turn off the headlights if it's dark out.

In the VCM Editor program, to go Flash > Read Vehicle; in the popup window that opens, click the Gather Information button.



Once it poles the vehicle, you'll see a new pop up window with options to read the various computers that are supported. Always have the engine ECM computer at the top set to Read Entire, and if you're an automatic transmission you'll want the transmission TCM computer set to Read Entire. **If you see an option for the FSCM which is the fuel pump computer, set this to "Do Not Read" unless you have instructions otherwise from me, otherwise it will cost you 1 extra credit that you'll need to purchase with your own money!!**



With those set, click Read and let it do its thing, the read will take typically 3-5 minutes on most GM vehicles but if you have a Pontiac G8 3.6, a 2005-11 CTS with the 3.6, 2010-11 Camaro 3.6, the engine computer read could take upwards of 25 minutes so be prepared. If you have a 2017+ GM vehicle, you may get a message that the tuning can't be read at this time and try again later, if so ensure you're connected to the internet to allow the HP Tuner suite to send the file to HP Tuners, and then try again in about 1 hour.

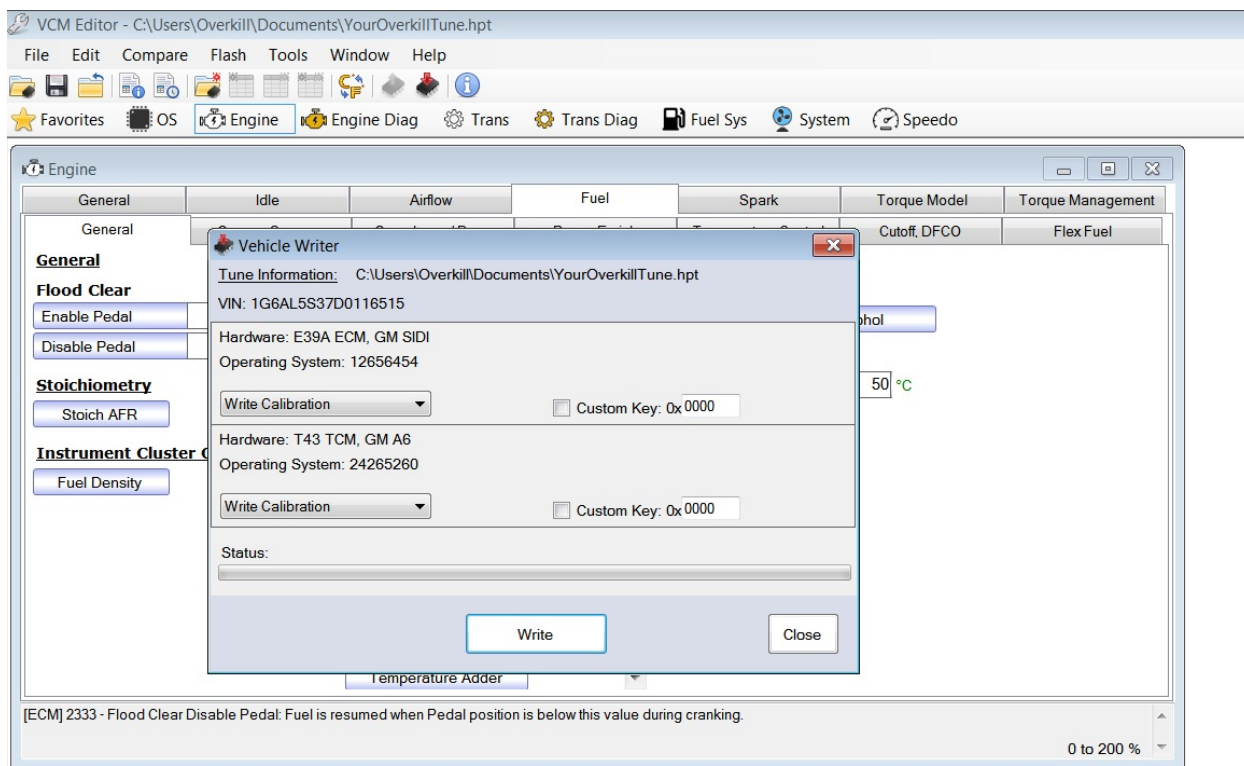
Once completed, save the file as your name, your vehicle, and “factory” or “stock” so you know that this was your factory computer tuning should you ever need to access it again. Email the file that you just saved to [willoverkill@gmail.com](mailto:willoverkill@gmail.com). I will typically get your tune back to you within 48 hours (excluding weekends), you can follow up with an email if you don’t hear in that timeframe, keep in mind it takes me an hour typically to write the initial tuning for every vehicle I do so it won’t be an instantaneous process!

### **Step 3: Flash your Overkill Tunes**

When you receive back your Overkill tune files, they’ll be labelled as Overkill or OK and then Supercharger. Subsequent revisions will be labelled Mod1, Mod2 etc. If you’re automatic transmission equipped, you’ll have your Overkill transmission settings in this file.

At some point in the flash, you’ll be asked to license the vehicle and file. When the screen comes up, click Licensing Options, select Specific Vehicle and click ok to license your vehicle with the included credits.

To flash the tune to the vehicle, open up VCM Editor, go to File > Open and select the tune that you wish to run. Go to Flash > Write Vehicle, and for the computer options that come up you’ll want to see Write Calibration selected.





Turn the key or ignition to “on” or “run”, so the instrument cluster lights up, but do NOT start the engine. If you have a push button start, press and hold the start button with your foot off the brake pedal for about 10 seconds to put the vehicle into run mode. Wait 15-20 seconds from turning the ignition on before you begin a write of any of the computer modules, to allow them time to boot up and run their startup system checks. You can now click Flash and let the system upload the tunes to your vehicle. Do not interrupt this process by using the computer for other things, disconnecting the cable by accident or otherwise, fidgeting with the stereo or hvac or etc, it is very very important not to interrupt the writing process, you may leave your vehicle inoperable! This is rare but can happen. If for any reason the flashing process is interrupted, do not turn off the ignition, check all your connections and try immediately to flash again, you should see the HP Tuner suite recover and reboot the flashing process.

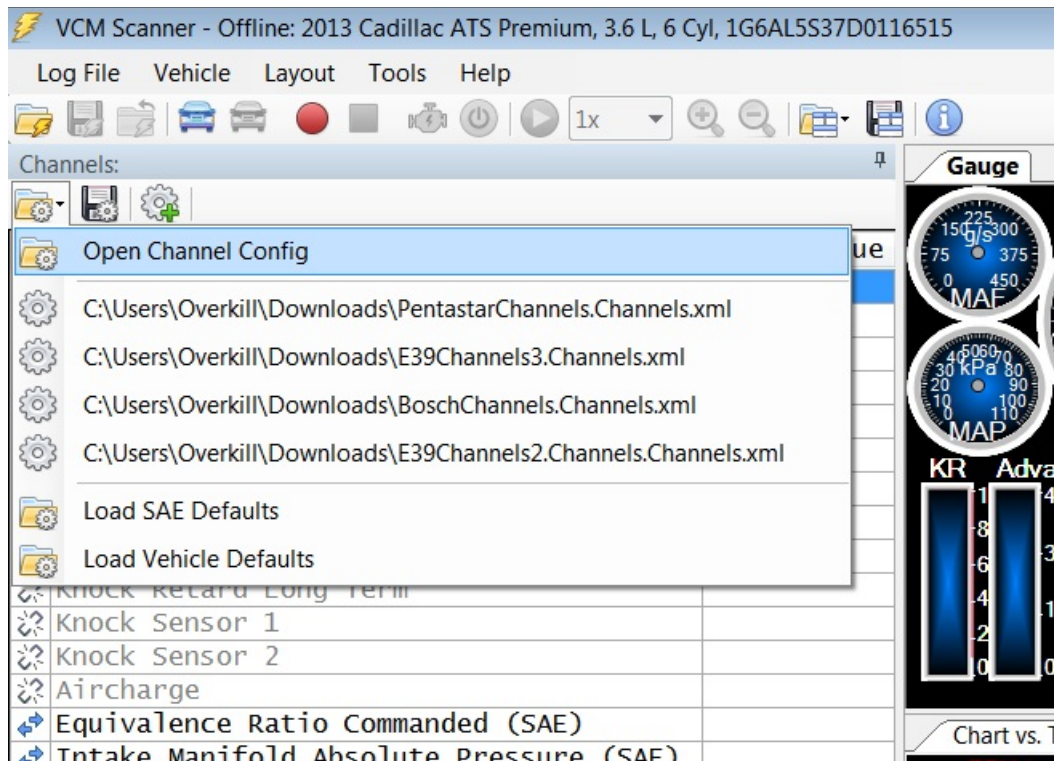
Once the flashing process is complete, and you see Write Complete for all the computers selected, you can turn off the ignition, wait 10 seconds, and then start your vehicle. If you have a push button start, turn the ignition on and then off again, you may find it doesn't try to start the first time, just try again and it should fire up.

Your vehicle will now be programmed with Overkill tuning!

#### **Step 4: Taking a Driving Scan**

While you've received your Overkill tunes programmed to your modifications, it's always beneficial to take a driving scan and send that scan data to Overkill so your tune can be further refined as needed.

Open the VCM Scanner, connect your laptop to the vehicle with the cable/module, start your vehicle up (this time its ok to use this suite while the engine is running). Go to the excel like table on the left side of the scanner, to the top and you'll see a button that says Recent Channel Configs, click on that, Open Channel Config and select the .xml file that I've emailed with your tunes (email me back for one if you don't see it attached).



Now go to Vehicle > Connect and Vehicle > Start Scanning, confirm that you see the parameters on that table in the right hand column changing as it gets information from the computer.

Now go ahead and drive the vehicle. Take about a 10 minute scan, nothing too short, try not to be overly long as the file becomes huge to try and sift through on my end, and include your regular driving habits, include some brief full throttle if you can such as a highway ramp entrance or a 0-60 run in an appropriate area, and at the end of the scan include about 30 seconds of idling. When finished, go to Vehicle > Disconnect, then Log File > Save Log File As, save it as your name and what tune you're running (John Smith OK93 for example) and add the date if you choose, then email me that file to [willoverkill@gmail.com](mailto:willoverkill@gmail.com). I'll look at the data, revise the tune as needed and email that back within 5 business days.